Dart Aerospace Ltd.

Thursday, 18/10/2007 1:22:23 PM Date Linda Lacelle **Process Sheet** Drawing Name : CABIN FLOOR PROTECTOR : CU-DAR001 Dari Helicopters Services Customer Job Number : 35243 -1 Estimate Number : 12662 NIA: : D35752 Part Number P.O. Number S.O. No. : NA : D3575 REV.A : 18/10/2007 Drawing Number This Issue : N/A Project Number Prsht Rev. First Issue Type : SMALL /MED FAB Drawing Revision Material : 33359 Previous Run 4 Lint: Each : 24/10/2007 Qty: Due Date Written By Checked & Approved By : Est Rev A New Issue 07-01-22 Comment Additional Product Job Number Description: Seq. #: texan grey 1.0 10.6660 sf(s)/Unit Total: 42.6640 sf(s) Comment: Qtv F60029 lexan sheet WATER .ET Comment: FLOW WATER JET 1-Cut as per Dwg D3575 Dwg Rev: A 18 07-10-19 Prog Rev: A 2-Deturr if necessary INSPECT PARTS AS THEY COME OFF MACHINE B 07-10-19 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK Comment: SECOND CHE SMALL & MEDIUM FAB RESOURCE 1 5.0 SMALL FAB 1

Deburr if necessary.

Comment: SMALL & MEDIUM FAB RESOURCE 1

Date.

Thursday, 18/10/2007 1:22:23 PM

User: Linda Lacelle

Process Sheet

Customer: CU-DAR301 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 35243

Part Number: D35752

Job Number



Seq. #:

Machine Or Operation:

Description:

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP



PACKAGING RESOURCE #1

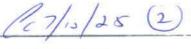


Job Completion

Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a perpanent fine point marker, then Stock

QC21



8.0



Comment: FINAL INSPECTION/W/O RELEASE

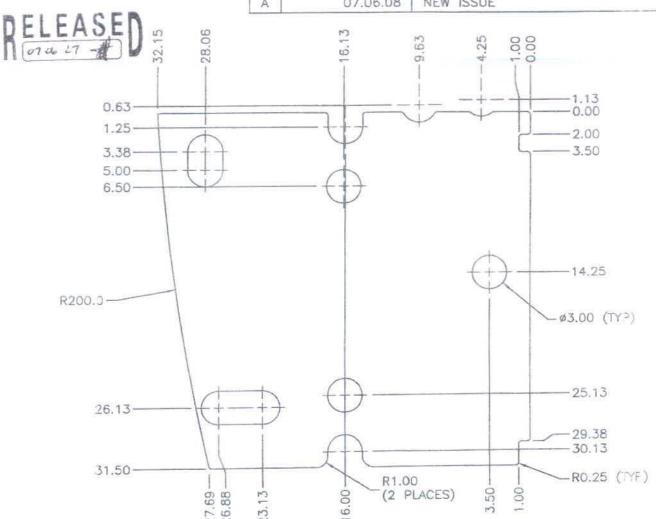


U St.10.25

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DESIGN,	DRAWN BY	DART AEROSPACI HAWKESBURY, ONTARIO, CA	
CHECKED	APPROVED	DRAWING NO. D3575	REV. A SHEET 1 OF «
DATE		TITLE	SCALE
07.06.08	3	CABIN FLOOR PROTECTOR	1:8
A	07.06.08	NEW ISSUE	



D3575-1 CABIN FLOOR PROTECTOR (SHOWN) D3575-2 CABIN FLOOR PROTECTOR (OPPOSITE)

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-1/-2" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8966

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JAFT RERO	SPACE LTE)			Work Order:	352-3
Description:	CLBIN	Pluse FR	CTECTOR		Part Number:	D3575.5
Inspection Dwg	:03575-3	Rev: A				Page 1 p/ 1
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	J8 8	07-10-19	Date: 0+/10/19	Date:	14
Rev	Date	Change			
		New Issue		Revised by/	Approved
		11011 10006		KJ/JLM	

x		

- ART REHOSPACE LTD	Work Order: 351.43
Description: MAN FLOOR PROTECTOR	Part Number: 0307-1
Inspection Dwg: 3575- Rev: A	Page 1 cf 1

FIRST ARTICLE INSPECTION CHECKLIST

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	New Issue						KU/JLM	y Approved

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